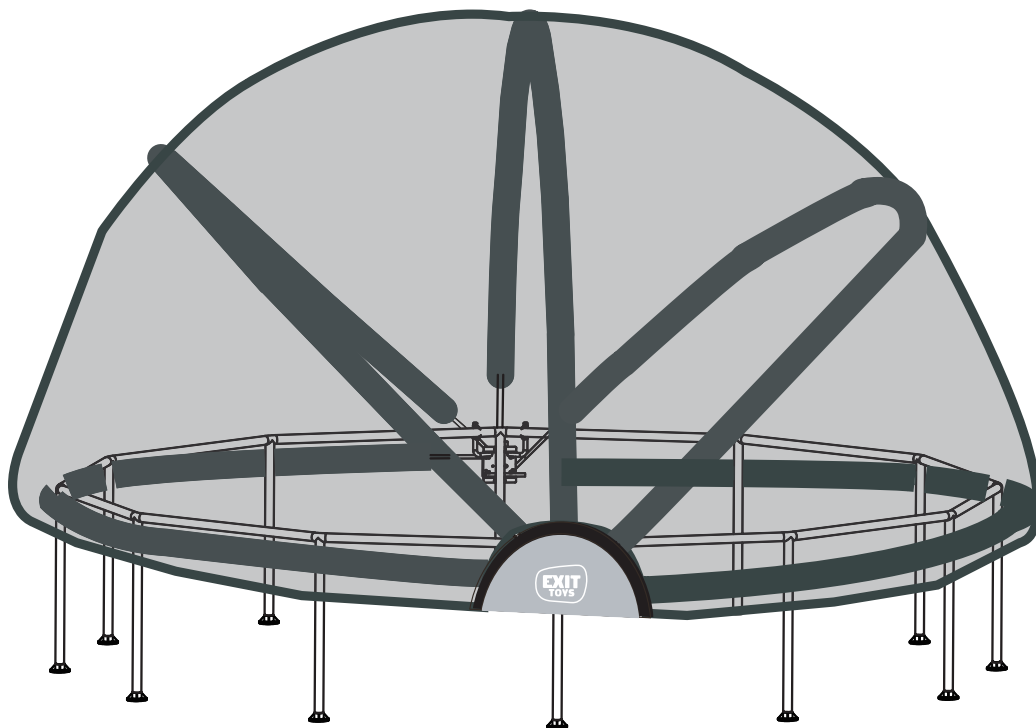


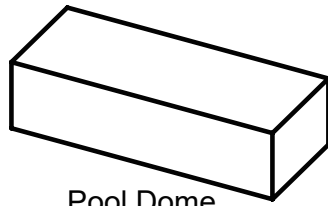


# Pool Dome

Assembly Manual Advanced Pool Dome  
Connection Kit - 14ft-15ft-16ft

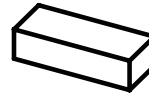


## BOX1



Pool Dome

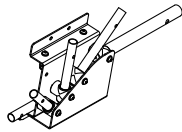
## BOX2



Connection Kit

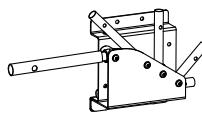
## BOX1

1



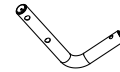
|      |             |    |   |
|------|-------------|----|---|
| 14ft | 76.85.50.02 | 1X | * |
| 15ft | 76.85.50.02 | 1X | * |
| 16ft | 76.85.50.02 | 1X | * |

2



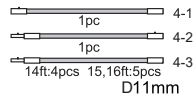
|      |             |    |
|------|-------------|----|
| 14ft | 76.85.50.03 | 1X |
| 15ft | 76.85.50.03 | 1X |
| 16ft | 76.85.50.03 | 1X |

3



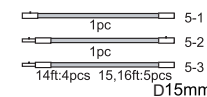
|      |             |    |
|------|-------------|----|
| 14ft | 76.85.10.33 | 4X |
| 15ft | 76.85.10.33 | 4X |
| 16ft | 76.85.10.33 | 4X |

4



|      |             |    |
|------|-------------|----|
| 14ft | 76.14.65.04 | 4X |
| 15ft | 76.15.65.23 | 4X |
| 16ft | 76.16.65.08 | 4X |

5



|      |             |    |
|------|-------------|----|
| 14ft | 76.14.65.05 | 1X |
| 15ft | 76.15.65.29 | 1X |
| 16ft | 76.16.65.09 | 1X |

6



|      |             |    |
|------|-------------|----|
| 14ft | 76.14.65.00 | 1X |
| 15ft | 76.15.65.00 | 1X |
| 16ft | 76.16.65.00 | 1X |

7



|      |             |    |
|------|-------------|----|
| 14ft | 76.85.11.07 | 1X |
| 15ft | 76.85.10.20 | 1X |
| 16ft | 76.16.11.11 | 1X |

19



|      |               |    |
|------|---------------|----|
| 14ft | 76.85.11.07-L | 1X |
| 15ft | 76.85.10.20-L | 1X |
| 16ft | 76.16.11.11-L | 1X |

17



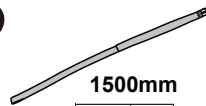
|                |    |
|----------------|----|
| 14ft/15ft/16ft | 1X |
|----------------|----|

18



|                |    |
|----------------|----|
| 14ft/15ft/16ft | 1X |
|----------------|----|

8



1500mm

|      |     |
|------|-----|
| 14ft | 8X  |
| 15ft | 10X |
| 16ft | 8X  |

9



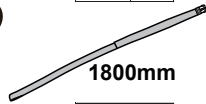
|      |    |
|------|----|
| 14ft | 4X |
| 15ft | 5X |
| 16ft | 5X |

10



|      |    |
|------|----|
| 14ft | 4X |
| 15ft | 5X |
| 16ft | 5X |

11



1800mm

|      |    |
|------|----|
| 16ft | 2X |
|------|----|

|      |             |    |
|------|-------------|----|
| 14ft | 76.85.19.05 | 1X |
| 15ft | 76.85.19.08 | 1X |
| 16ft | 76.85.19.09 | 1X |

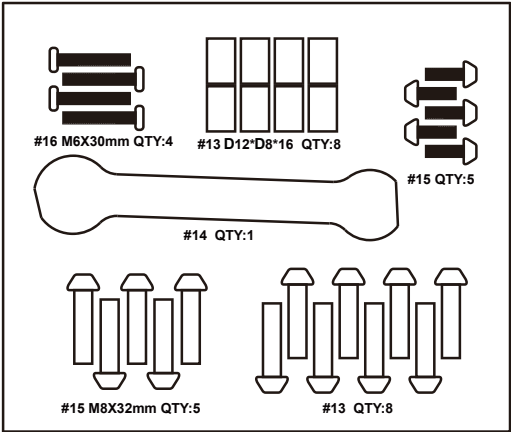
|                |          |
|----------------|----------|
| BOX REFERENCE: | XX.XX.XX |
| PRODUCTION ID: | XXX XXX  |



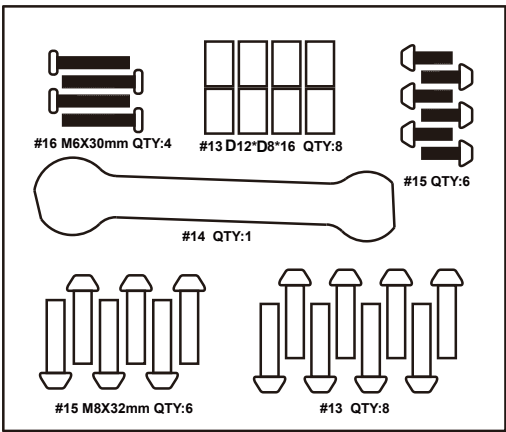
BOX1

14/15ft 76.85.19.10  
16ft 76.85.19.11

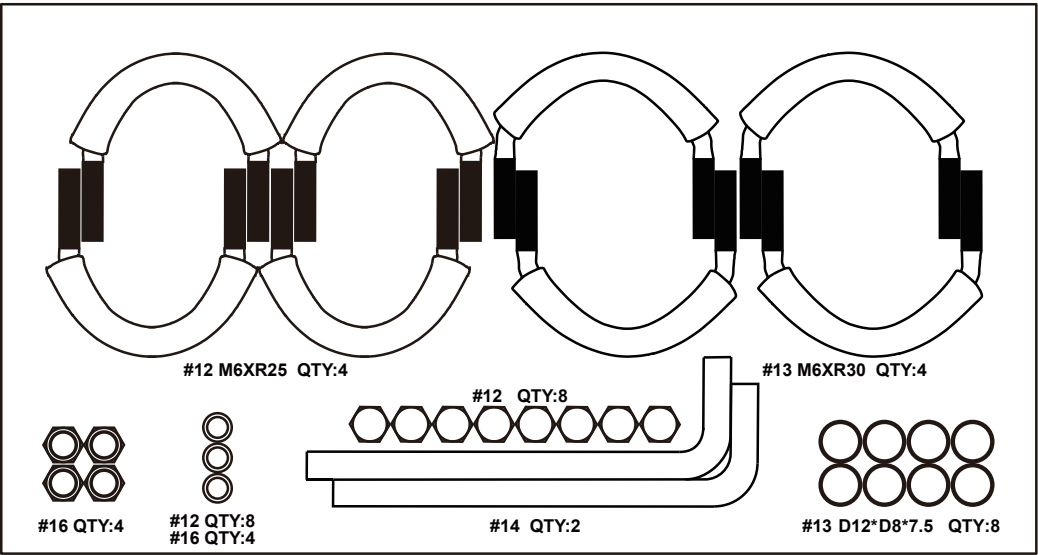
Blister A 14/15ft



Blister A 16ft

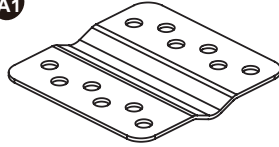


Blister B 14/15/16ft



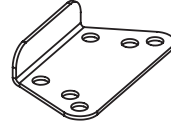
## BOX2

A1



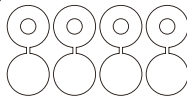
76.85.20.00 4x \*

A2



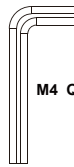
76.85.20.10 2x

A3



QTY:4

A4



M4 QTY:1

A5



16mm  
QTY:4

A6

76.86.30.00 - Blister A



7.5mm QTY:12

A7



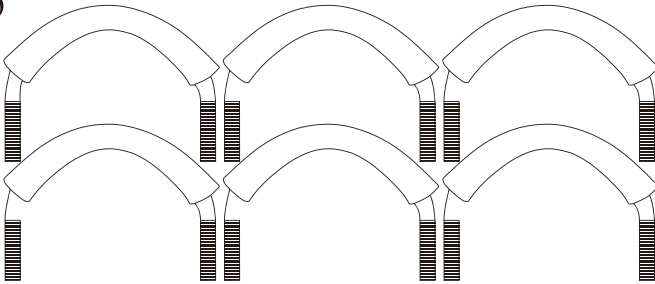
M6 QTY:4

A8



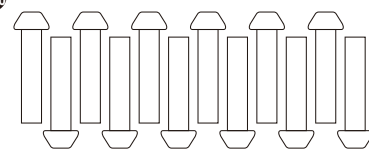
M6 QTY:4

A9



M6xR38 QTY:6

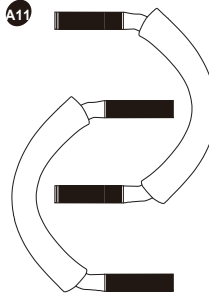
A10



M6X32 QTY:12

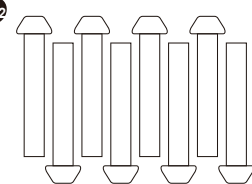
76.86.30.10 - Blister B

A11



M6xR30 QTY:2

A12



M6X42 QTY:8

A13



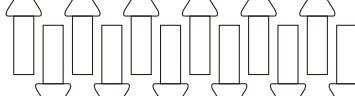
M6X12 QTY:4

A14



M6X15 QTY:8

A15



M6X20 QTY:12

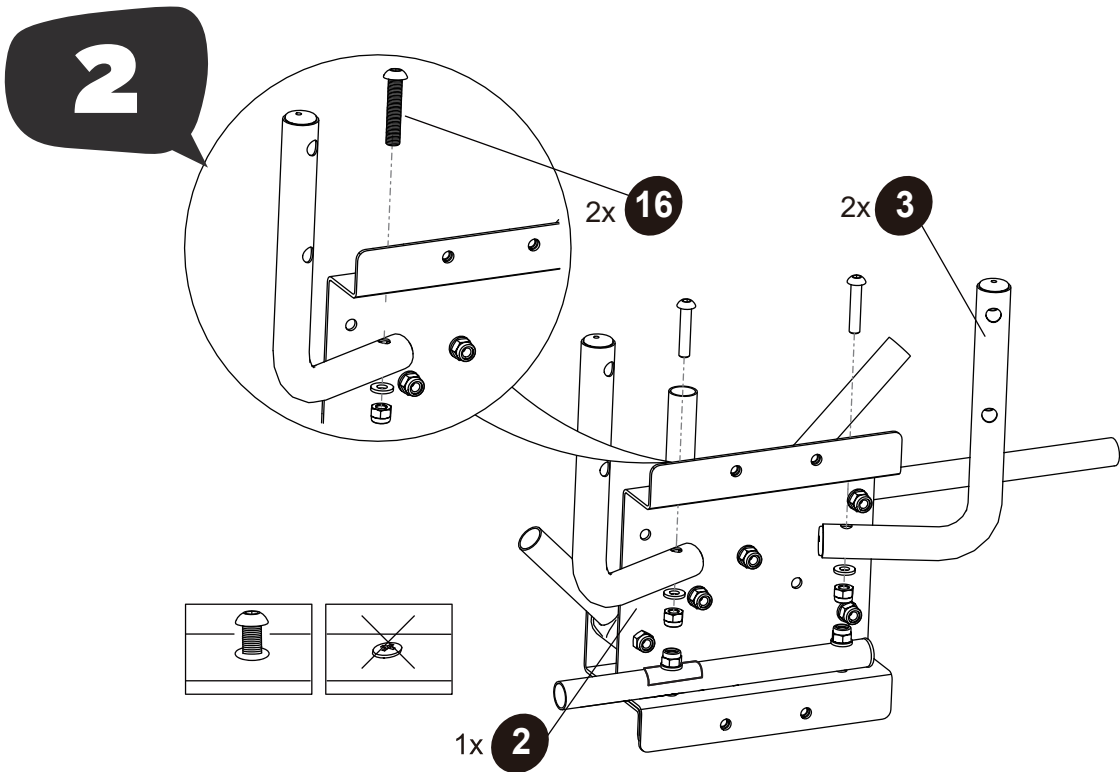
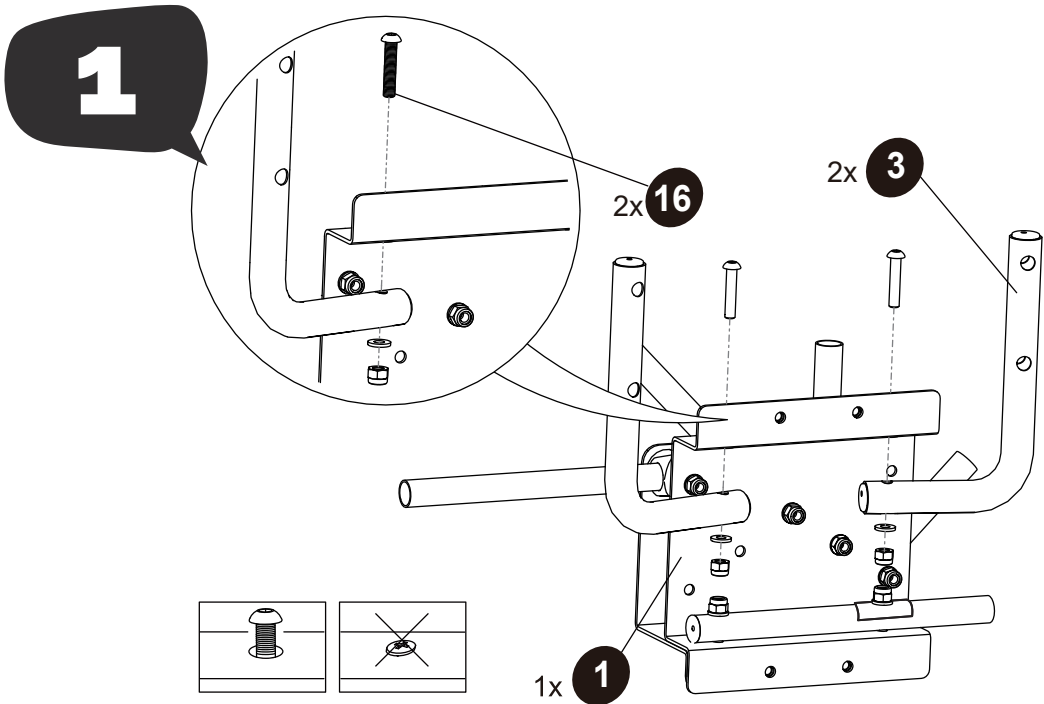
\*

|                |        |
|----------------|--------|
| BOX REFERENCE: | XX.XXX |
| PRODUCTION ID: | XXX    |

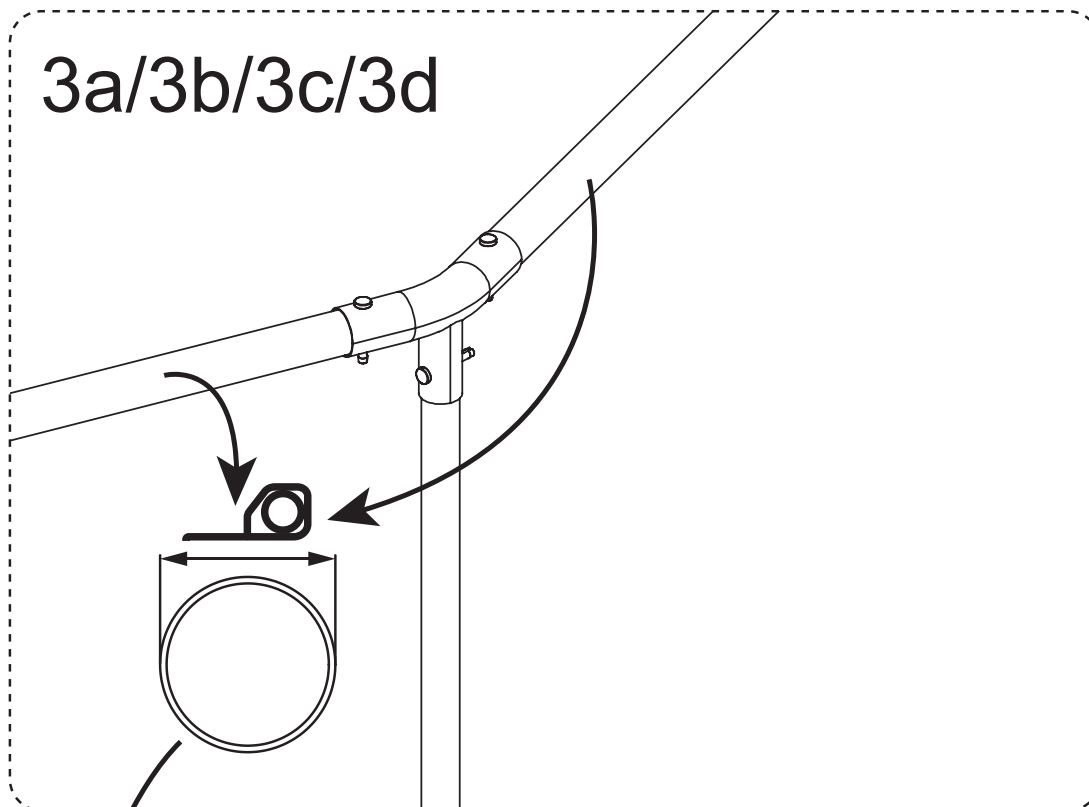


# Pool Dome

Assembly Manual Advanced Pool Dome  
Connection Kit - 14ft-15ft-16ft

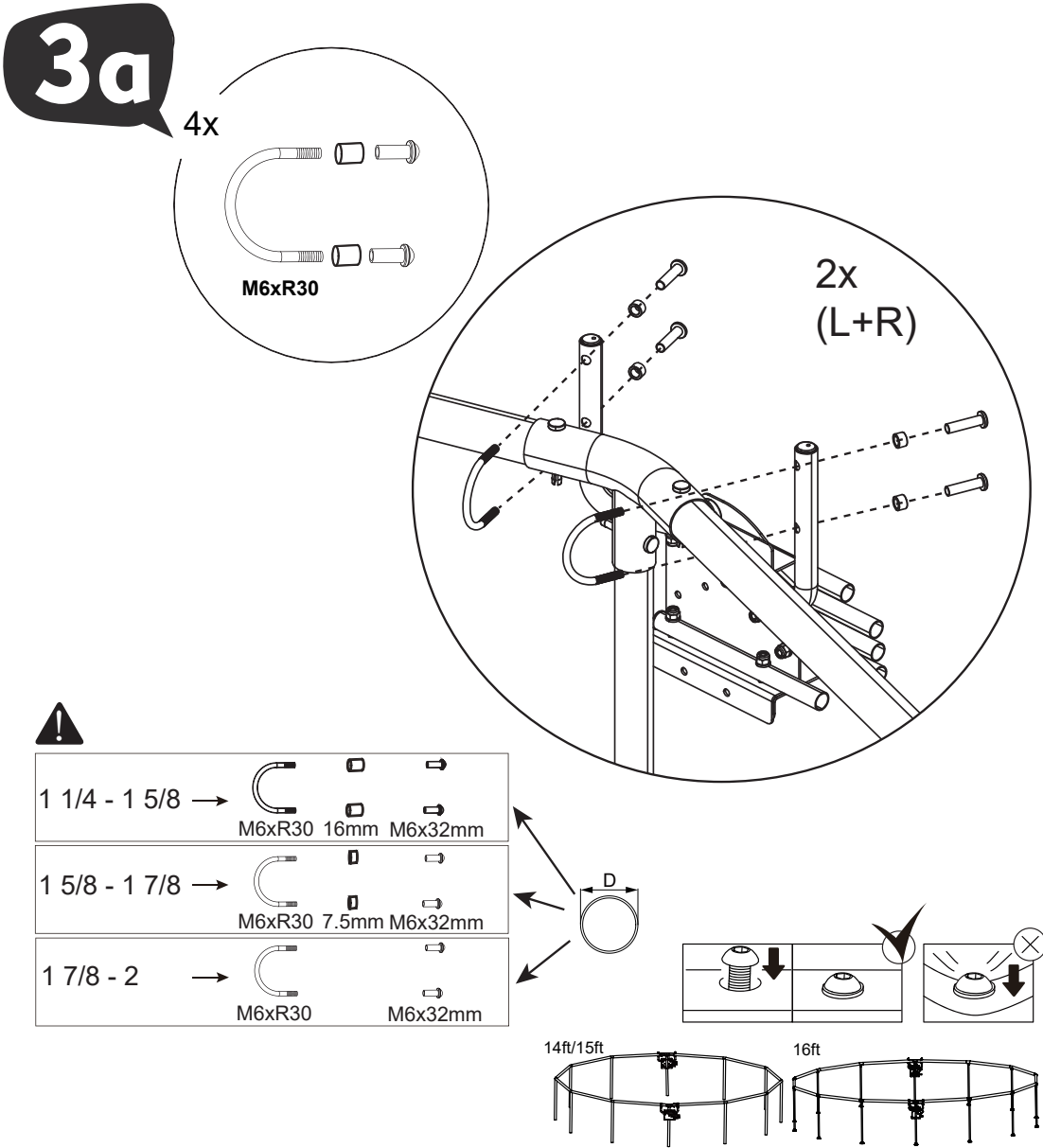


## 3a/3b/3c/3d

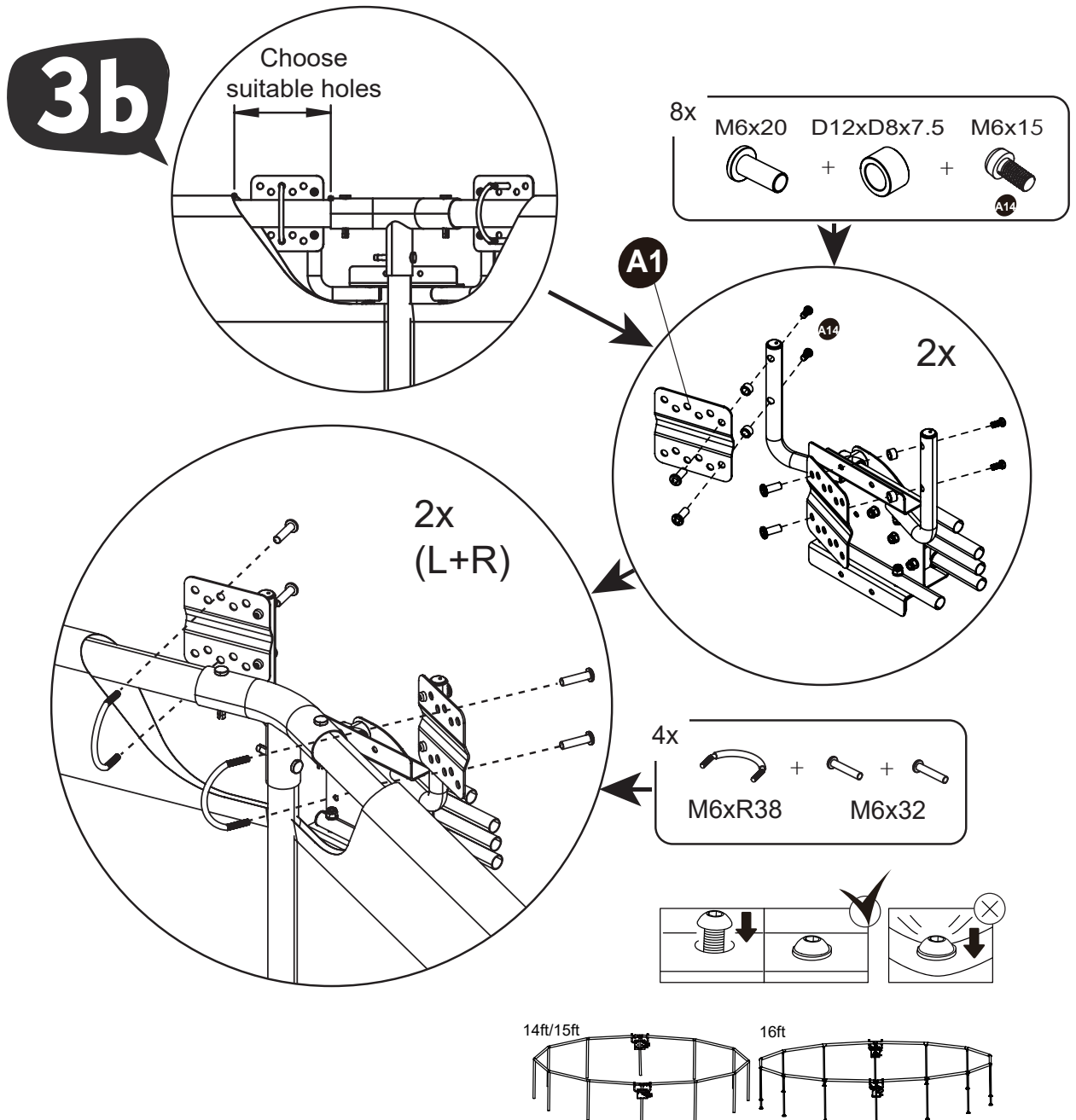


| Step No. | Toprail section                                                                     | Tube size<br>(inch)                             | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-------------------------------------------------------------------------------------|-------------------------------------------------|--------------------------------------------------------------------------------------------|--------|--------|------------------------------------------------------------------------------------------|-------|-------|---------------------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
|          |                                                                                     |                                                 | M6xR38                                                                                     | M6xR30 | M6xR25 | M6x42                                                                                    | M6x32 | M6x20 | D12xD8x16                                                                                   | D12xD8x7.5 | M6                                                                                            | M6                                                                                           |                                                                                                        |
| 3a       |  | 1 1/4 - 1 5/8                                   |                                                                                            | 4      |        |                                                                                          | 8     |       | 8                                                                                           |            |                                                                                               |                                                                                              |                                                                                                        |
|          |                                                                                     | 1 5/8 - 1 7/8                                   |                                                                                            | 4      |        |                                                                                          | 8     |       |                                                                                             | 8          |                                                                                               |                                                                                              |                                                                                                        |
|          |                                                                                     | 1 7/8 - 2                                       |                                                                                            | 4      |        |                                                                                          | 8     |       |                                                                                             |            |                                                                                               |                                                                                              |                                                                                                        |
| 3b       |  | 2 - 2 5/8                                       | 4                                                                                          |        |        |                                                                                          | 8     |       |                                                                                             |            |                                                                                               |                                                                                              | 4                                                                                                      |
| 3c       |  | X: $\pm 1 \frac{7}{8}$ / Y: $\pm 1 \frac{1}{4}$ |                                                                                            | 4      |        |                                                                                          | 8     |       |                                                                                             |            |                                                                                               |                                                                                              |                                                                                                        |
|          |                                                                                     | X: $\pm 2 \frac{1}{4}$ / Y: $\pm 1 \frac{1}{2}$ |                                                                                            | 4      |        | 8                                                                                        |       |       |                                                                                             |            |                                                                                               |                                                                                              |                                                                                                        |
|          |                                                                                     | X: $\pm 2 \frac{3}{8}$ / Y: $\pm 1 \frac{5}{8}$ |                                                                                            | 4      |        | 8                                                                                        |       |       |                                                                                             |            |                                                                                               |                                                                                              |                                                                                                        |
| 3d       |  | X: 2 7/8 - 3<br>Y: 1 3/4 - 2                    |                                                                                            | 4      |        | 8                                                                                        |       |       |                                                                                             |            |                                                                                               |                                                                                              | 4                                                                                                      |

| Step No. | Toprail section                                                                   | Tube size (inch) | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-----------------------------------------------------------------------------------|------------------|------------------------------------------------------------------------------------------|--------|--------|----------------------------------------------------------------------------------------|-------|-------|-------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|          |                                                                                   |                  | M6xR38                                                                                   | M6xR30 | M6xR25 | M6x42                                                                                  | M6x32 | M6x20 | D12xD8x16                                                                                 | D12xD8x7.5 |                                                                                             |                                                                                            |                                                                                                      |
| 3a       |  | 1 1/4 - 1 5/8    |                                                                                          | 4      |        |                                                                                        | 8     |       | 8                                                                                         |            | M6                                                                                          | M6                                                                                         |                                                                                                      |
|          |                                                                                   | 1 5/8 - 1 7/8    |                                                                                          | 4      |        |                                                                                        | 8     |       |                                                                                           | 8          |                                                                                             |                                                                                            |                                                                                                      |
|          |                                                                                   | 1 7/8 - 2        |                                                                                          | 4      |        |                                                                                        | 8     |       |                                                                                           |            |                                                                                             |                                                                                            |                                                                                                      |

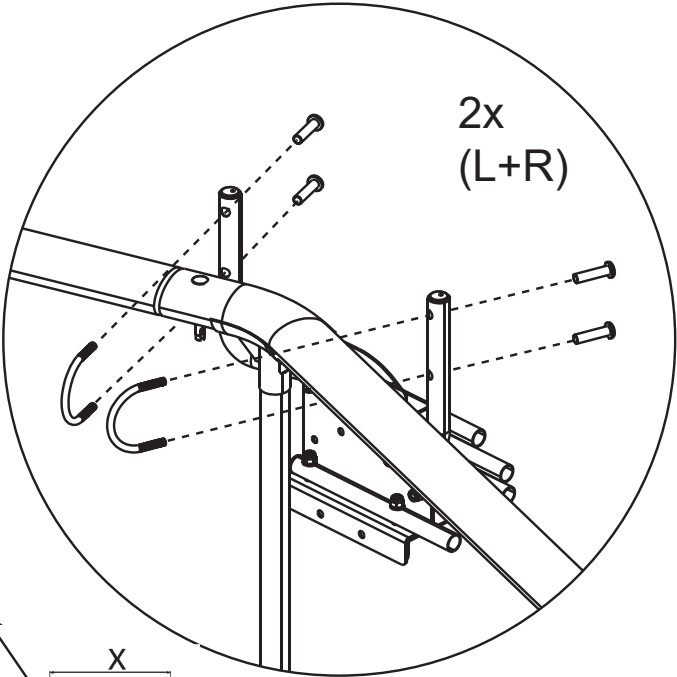
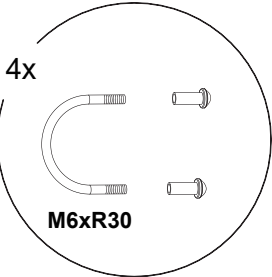


| Step No. | Toprail section                                                                   | Tube size (inch) | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-----------------------------------------------------------------------------------|------------------|------------------------------------------------------------------------------------------|--------|--------|----------------------------------------------------------------------------------------|-------|-------|-------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|          |                                                                                   |                  | M6xR38                                                                                   | M6xR30 | M6xR25 | M6x42                                                                                  | M6x32 | M6x20 | D12xD8x16                                                                                 | D12xD8x7.5 | M6                                                                                          | M6                                                                                         |                                                                                                      |
| 3b       |  | 2 - 2 5/8        | 4                                                                                        |        |        |                                                                                        | 8     |       |                                                                                           |            |                                                                                             |                                                                                            | 4                                                                                                    |

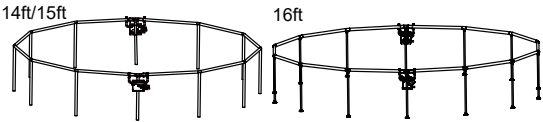
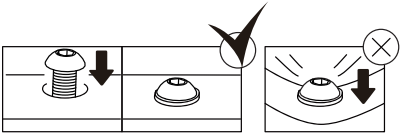
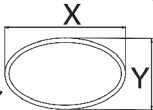


| Step No. | Toprail section                                                                   | Tube size<br>(inch)   | U bolt |        |        | Bolt  |       |       | Spacer    |            | Locknut | Washer | Additional plate |
|----------|-----------------------------------------------------------------------------------|-----------------------|--------|--------|--------|-------|-------|-------|-----------|------------|---------|--------|------------------|
|          |                                                                                   |                       | M6xR38 | M6xR30 | M6xR25 | M6x42 | M6x32 | M6x20 | D12xD8x16 | D12xD8x7.5 | M6      | M6     |                  |
| 3c       |  | X: ±1 7/8 / Y: ±1 1/4 |        | 4      |        |       | 8     |       |           |            |         |        |                  |
|          |                                                                                   | X: ±2 1/4 / Y: ±1 1/2 |        | 4      |        | 8     |       |       |           |            |         |        |                  |
|          |                                                                                   | X: ±2 3/8 / Y: ±1 5/8 |        | 4      |        | 8     |       |       |           |            |         |        |                  |

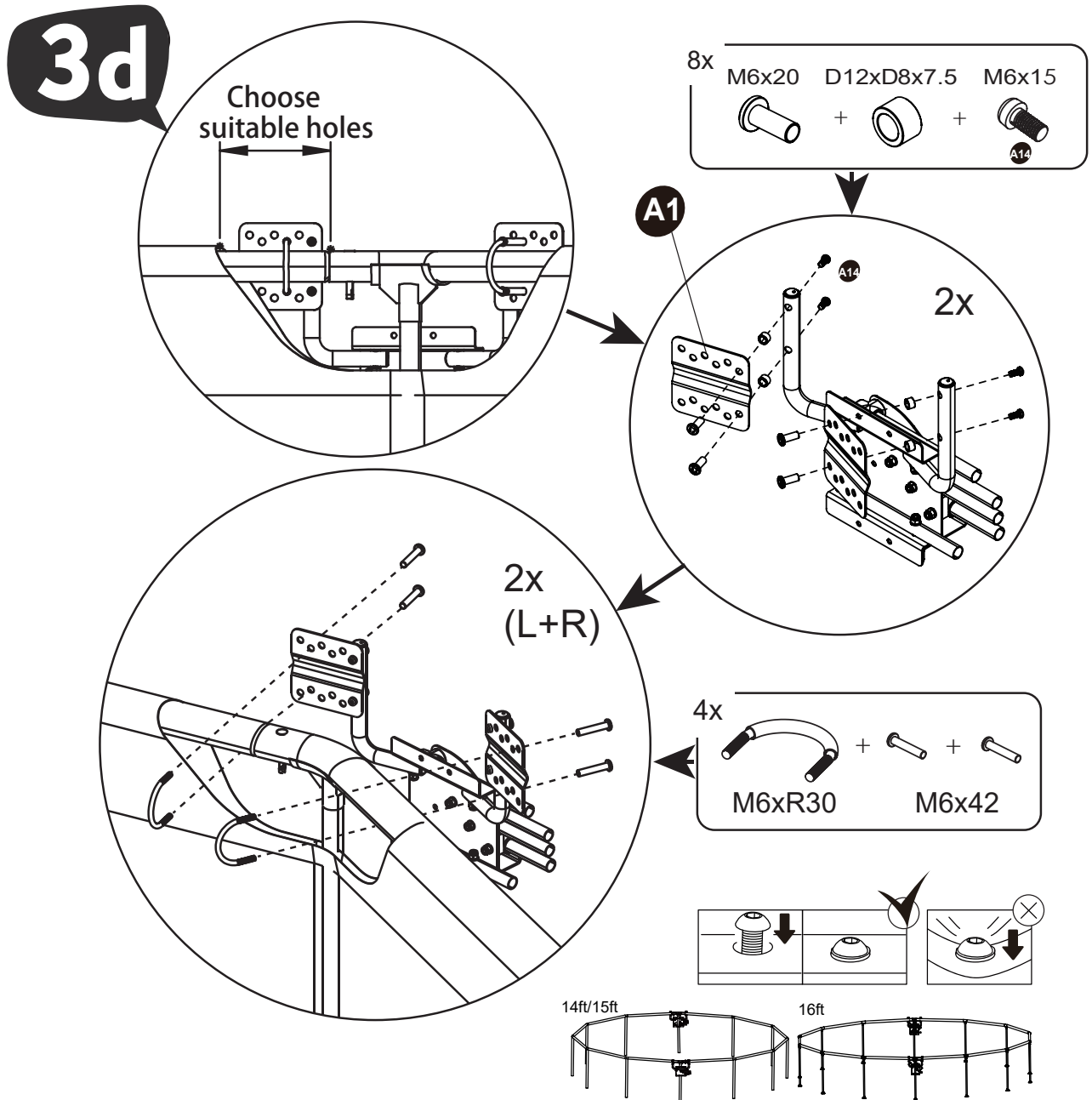
3c



|                        |                                                                                     |                                                                                     |
|------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| X: ±1 7/8<br>Y: ±1 1/4 |  |  |
|                        | M6xR30                                                                              | M6x32mm                                                                             |
| X: ±2 1/4<br>Y: ±1 1/2 |  |  |
|                        | M6xR30                                                                              | M6x42mm                                                                             |
| X: ±2 3/8<br>Y: ±1 5/8 |  |  |
|                        | M6xR30                                                                              | M6x42mm                                                                             |

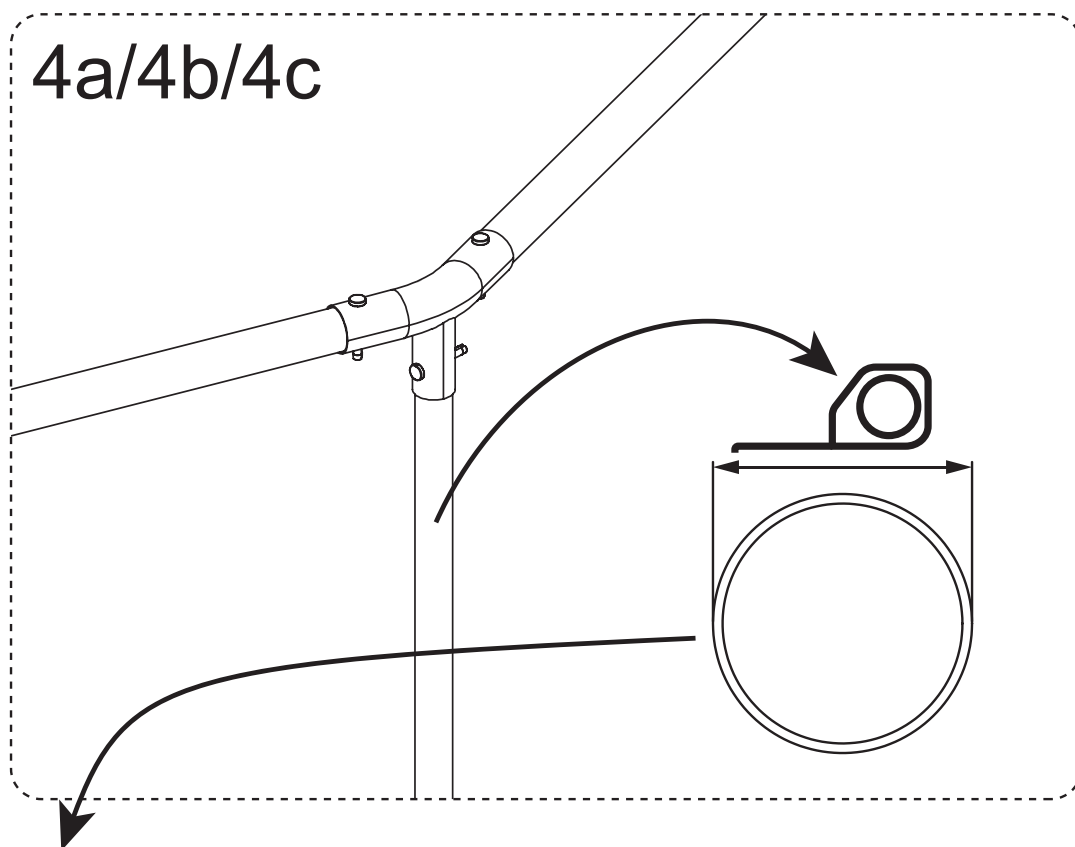


| Step No. | Toprail section                                                                   | Tube size (inch)             | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-----------------------------------------------------------------------------------|------------------------------|------------------------------------------------------------------------------------------|--------|--------|----------------------------------------------------------------------------------------|-------|-------|--------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|          |                                                                                   |                              | M6xR38                                                                                   | M6xR30 | M6xR25 | M6x42                                                                                  | M6x32 | M6x20 | D12xD8x16                                                                                  | D12xD8x7.5 | M6                                                                                          | M6                                                                                         |                                                                                                      |
| 3d       |  | X: 2 7/8 - 3<br>Y: 1 3/4 - 2 |                                                                                          | 4      |        | 8                                                                                      |       |       |                                                                                            |            |                                                                                             |                                                                                            | 4                                                                                                    |



# Pool Dome

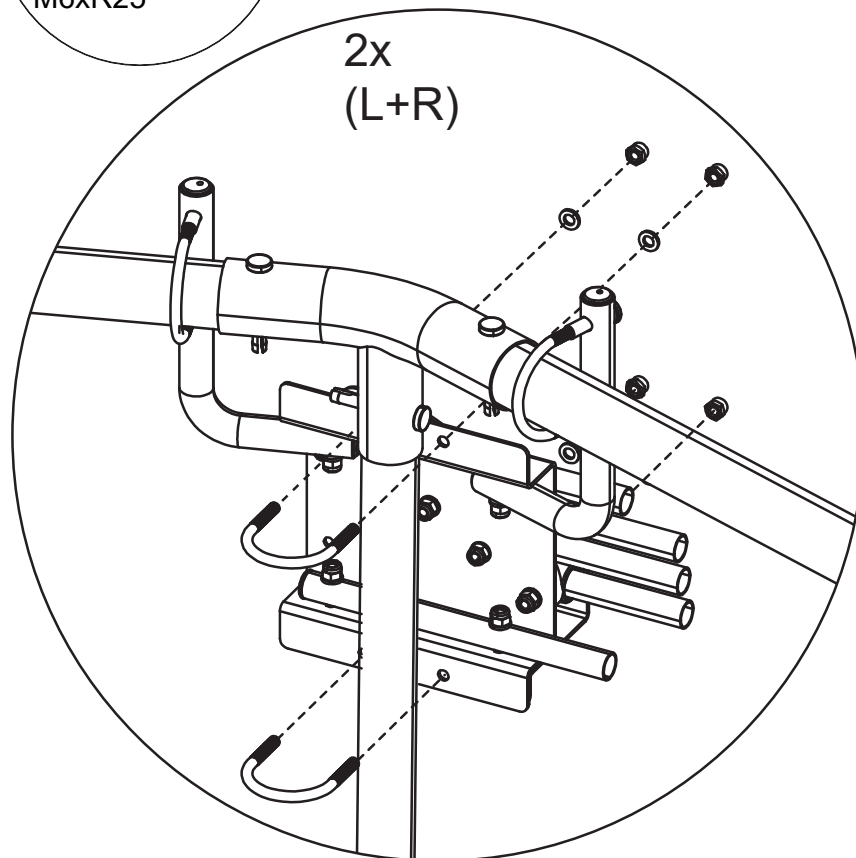
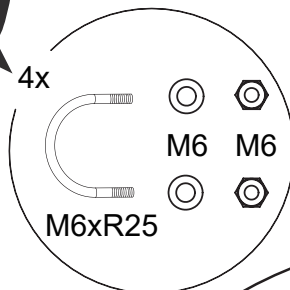
Assembly Manual Advanced Pool Dome  
Connection Kit - 14ft-15ft-16ft



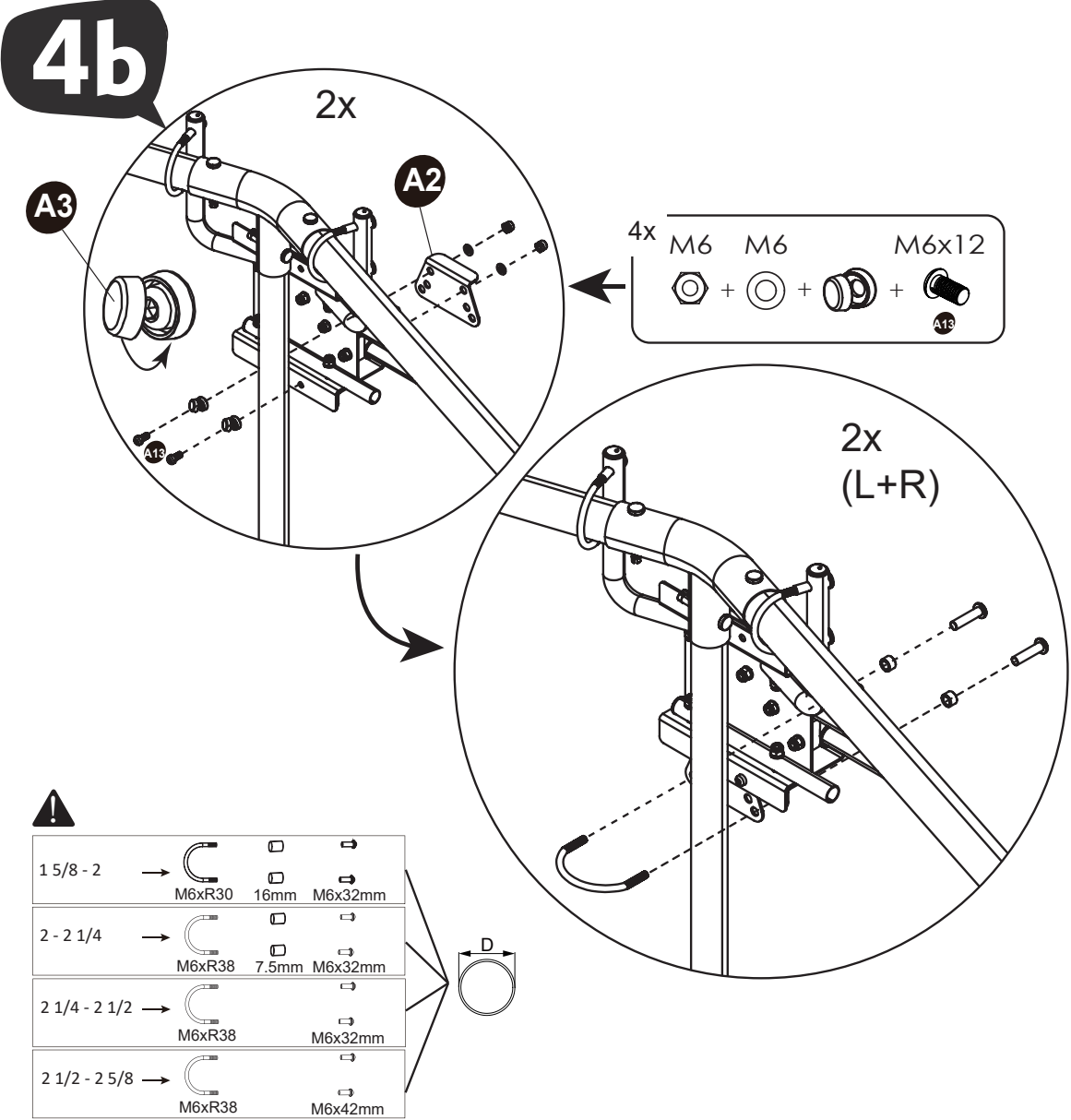
| Step No. | Leg section                                                                         | Tube size<br>(inch)                             | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-------------------------------------------------------------------------------------|-------------------------------------------------|--------------------------------------------------------------------------------------------|--------|--------|------------------------------------------------------------------------------------------|-------|-------|---------------------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
|          |                                                                                     |                                                 | M6xR38                                                                                     | M6xR30 | M6xR25 | M6x42                                                                                    | M6x32 | M6x20 | D12xD8x16                                                                                   | D12xD8x7.5 | M6                                                                                            | M6                                                                                           |                                                                                                        |
| 4a       |  | 1 1/8 - 1 5/8                                   |                                                                                            |        | 4      |                                                                                          |       |       |                                                                                             |            | 8                                                                                             | 8                                                                                            |                                                                                                        |
|          |  | X: $\pm 1 \frac{1}{2}$ / Y: $\pm 1 \frac{1}{8}$ |                                                                                            |        | 4      |                                                                                          |       |       |                                                                                             |            | 8                                                                                             | 8                                                                                            |                                                                                                        |
|          |  | X: $\pm 1 \frac{5}{8}$ / Y: $\pm 1$             |                                                                                            |        | 4      |                                                                                          |       |       |                                                                                             |            | 8                                                                                             | 8                                                                                            |                                                                                                        |
| 4b       |  | 1 5/8 - 2                                       |                                                                                            | 2      |        |                                                                                          | 4     |       | 4                                                                                           |            |                                                                                               |                                                                                              | 2                                                                                                      |
|          |                                                                                     | 2 - 2 1/4                                       | 2                                                                                          |        |        |                                                                                          | 4     |       |                                                                                             | 4          |                                                                                               |                                                                                              | 2                                                                                                      |
|          |                                                                                     | 2 1/4 - 2 1/2                                   | 2                                                                                          |        |        |                                                                                          | 4     |       |                                                                                             |            |                                                                                               |                                                                                              | 2                                                                                                      |
|          |                                                                                     | 2 1/2 - 2 5/8                                   | 2                                                                                          |        |        | 4                                                                                        |       |       |                                                                                             |            |                                                                                               |                                                                                              | 2                                                                                                      |
| 4c       |  | X: $\pm 1 \frac{7}{8}$ / Y: $\pm 1 \frac{1}{4}$ |                                                                                            | 2      |        |                                                                                          |       | 4     | 4                                                                                           |            |                                                                                               |                                                                                              | 2                                                                                                      |
|          |  | X: $\pm 2 \frac{1}{8}$ / Y: $\pm 1 \frac{3}{8}$ | 2                                                                                          |        |        |                                                                                          |       | 4     | 4                                                                                           |            |                                                                                               |                                                                                              | 2                                                                                                      |
|          |  | X: $\pm 2 \frac{5}{8}$ / Y: $\pm 1 \frac{3}{4}$ | 2                                                                                          |        |        |                                                                                          | 4     |       | 4                                                                                           |            |                                                                                               |                                                                                              | 2                                                                                                      |

| Step No. | Leg section                                                                       | Tube size<br>(inch)   | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-----------------------------------------------------------------------------------|-----------------------|------------------------------------------------------------------------------------------|--------|--------|----------------------------------------------------------------------------------------|-------|-------|--------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|          |                                                                                   |                       | M6x38                                                                                    | M6xR30 | M6xR25 | M6x42                                                                                  | M6x32 | M6x20 | D12xD8x16                                                                                  | D12xD8x7.5 | M6                                                                                          | M6                                                                                         |                                                                                                      |
| 4a       |  | 1 1/8 - 1 5/8         |                                                                                          |        | 4      |                                                                                        |       |       |                                                                                            |            | 8                                                                                           | 8                                                                                          |                                                                                                      |
|          |  | X: ±1 1/2 / Y: ±1 1/8 |                                                                                          |        | 4      |                                                                                        |       |       |                                                                                            |            | 8                                                                                           | 8                                                                                          |                                                                                                      |
|          |  | X: ±1 5/8 / Y: ±1     |                                                                                          |        | 4      |                                                                                        |       |       |                                                                                            |            | 8                                                                                           | 8                                                                                          |                                                                                                      |

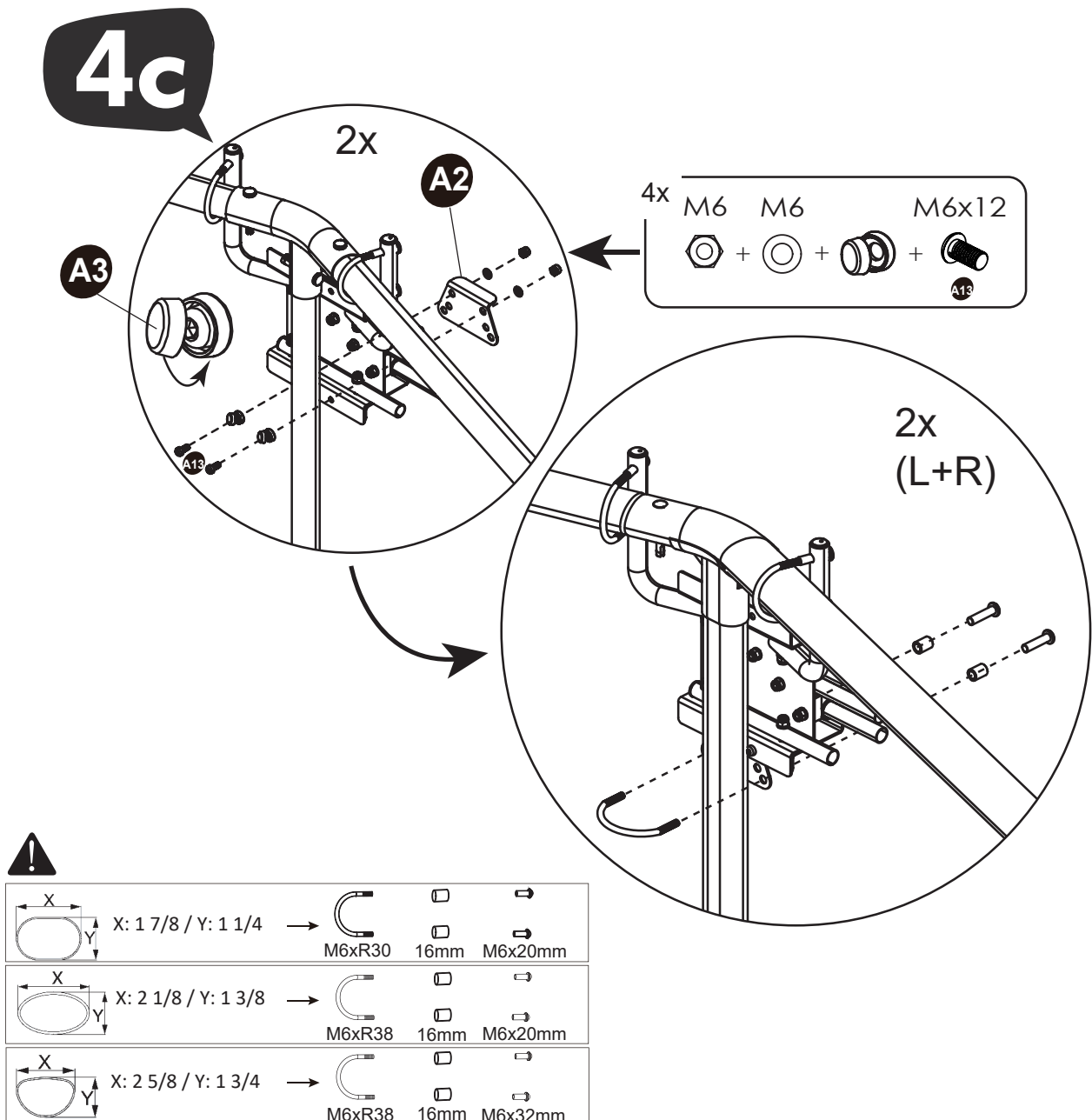
**4a**



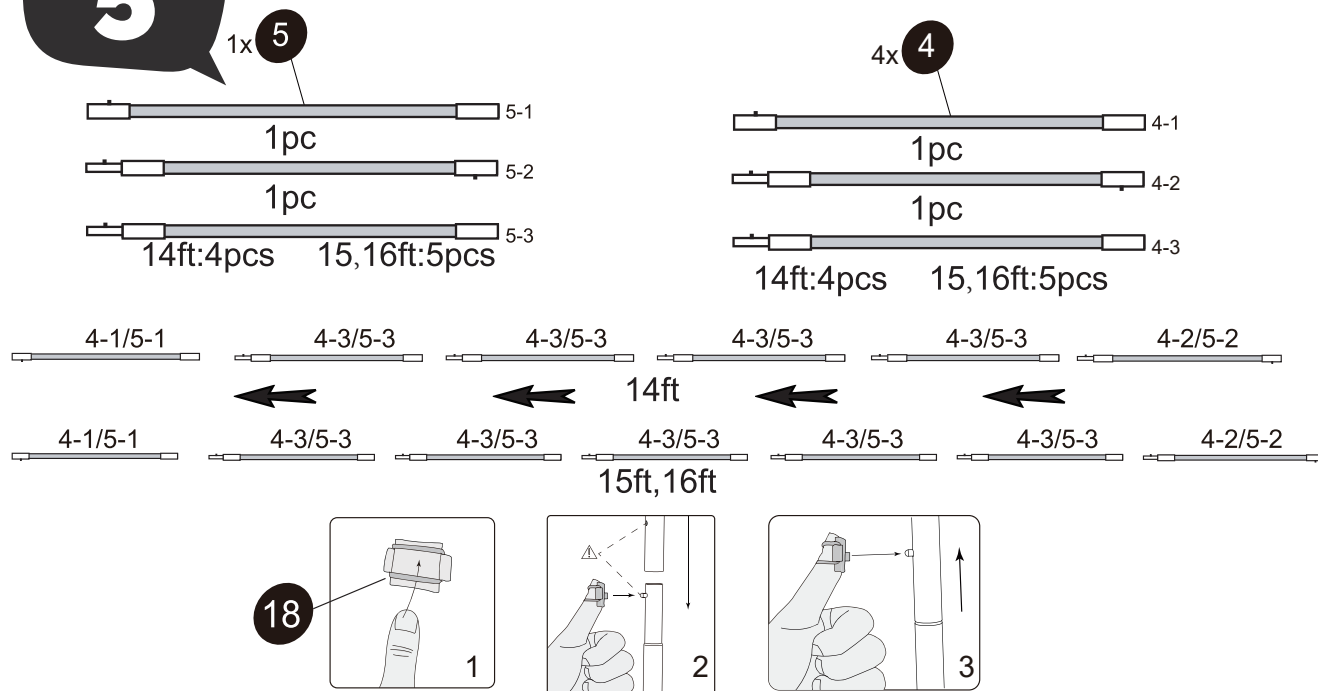
| Step No. | Leg section                                                                       | Tube size<br>(inch) | U bolt |        |        | Bolt  |       |       | Spacer    |            | Locknut | Washer | Additional plate |
|----------|-----------------------------------------------------------------------------------|---------------------|--------|--------|--------|-------|-------|-------|-----------|------------|---------|--------|------------------|
|          |                                                                                   |                     | M6xR38 | M6xR30 | M6xR25 | M6x42 | M6x32 | M6x20 | D12xD8x16 | D12xD8x7.5 | M6      | M6     |                  |
| 4b       |  | 1 5/8 - 2           |        | 2      |        |       | 4     |       | 4         |            |         |        | 2                |
|          |                                                                                   | 2 - 2 1/4           | 2      |        |        |       | 4     |       |           | 4          |         |        | 2                |
|          |                                                                                   | 2 1/4 - 2 1/2       | 2      |        |        |       | 4     |       |           |            |         |        | 2                |
|          |                                                                                   | 2 1/2 - 2 5/8       | 2      |        |        | 4     |       |       |           |            |         |        | 2                |



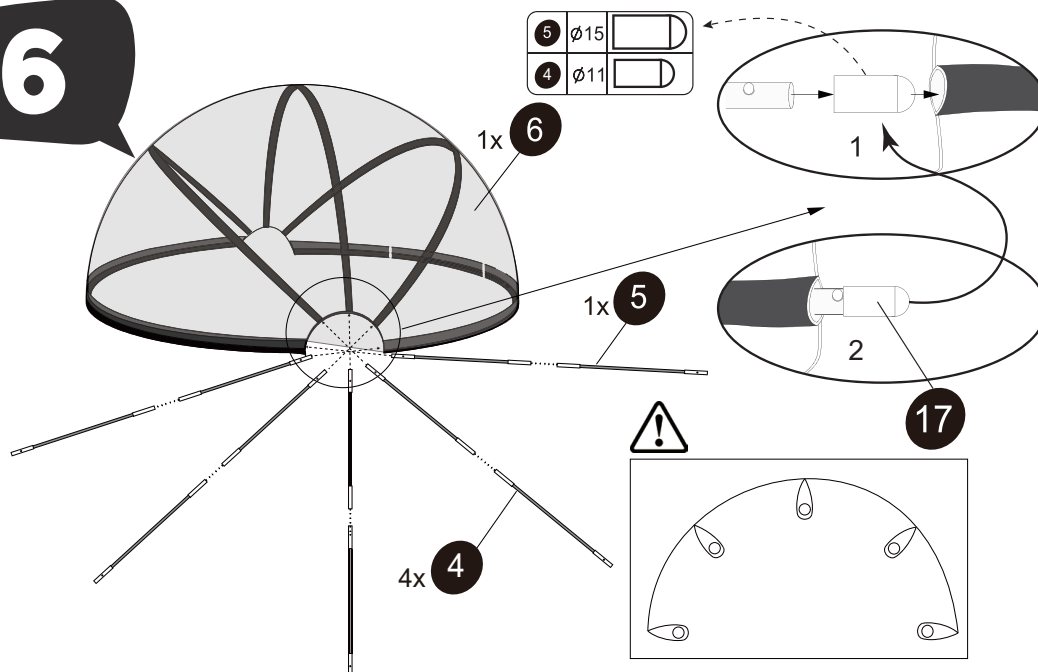
| Step No. | Leg section                                                                       | Tube size (inch)                                | U bolt  |        |        | Bolt  |       |       | Spacer  |            | Locknut  | Washer  | Additional plate  |
|----------|-----------------------------------------------------------------------------------|-------------------------------------------------|------------------------------------------------------------------------------------------|--------|--------|----------------------------------------------------------------------------------------|-------|-------|--------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|          |                                                                                   |                                                 | M6xR38                                                                                   | M6xR30 | M6xR25 | M6x42                                                                                  | M6x32 | M6x20 | D12xD8x16                                                                                  | D12xD8x7.5 | M6                                                                                          | M6                                                                                         |                                                                                                      |
| 4c       |  | X: $\pm 1 \frac{7}{8}$ / Y: $\pm 1 \frac{1}{4}$ |                                                                                          | 2      |        |                                                                                        |       | 4     | 4                                                                                          |            |                                                                                             |                                                                                            | 2                                                                                                    |
|          |  | X: $\pm 2 \frac{1}{8}$ / Y: $\pm 1 \frac{3}{8}$ | 2                                                                                        |        |        |                                                                                        |       | 4     | 4                                                                                          |            |                                                                                             |                                                                                            | 2                                                                                                    |
|          |  | X: $\pm 2 \frac{5}{8}$ / Y: $\pm 1 \frac{3}{4}$ | 2                                                                                        |        |        |                                                                                        | 4     |       | 4                                                                                          |            |                                                                                             |                                                                                            | 2                                                                                                    |



**5**



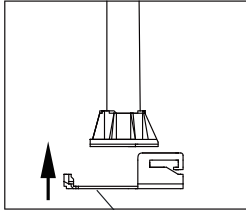
**6**



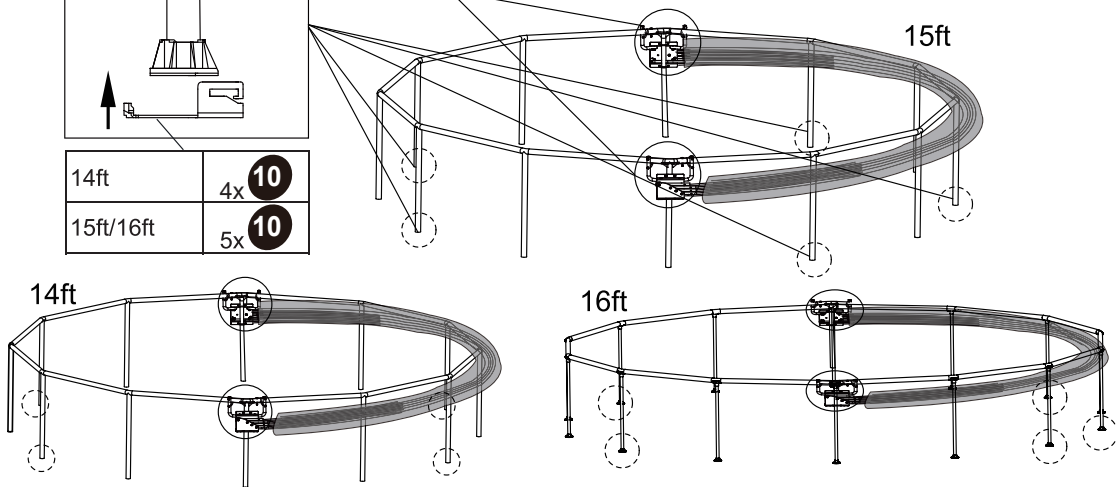
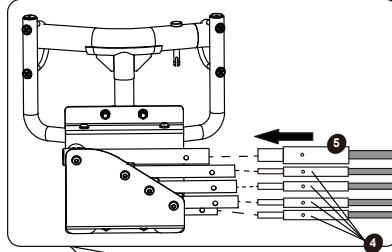
**7**



Its better to  
do on an  
empty pool!

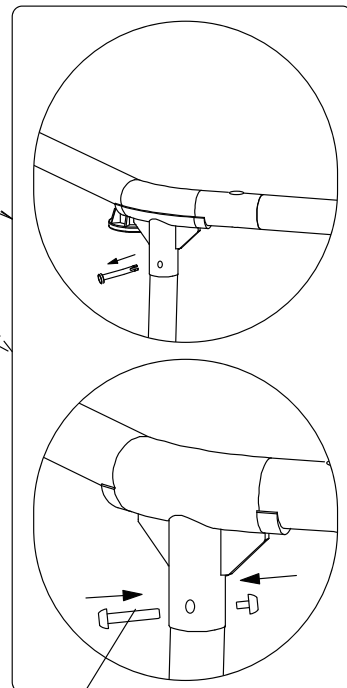
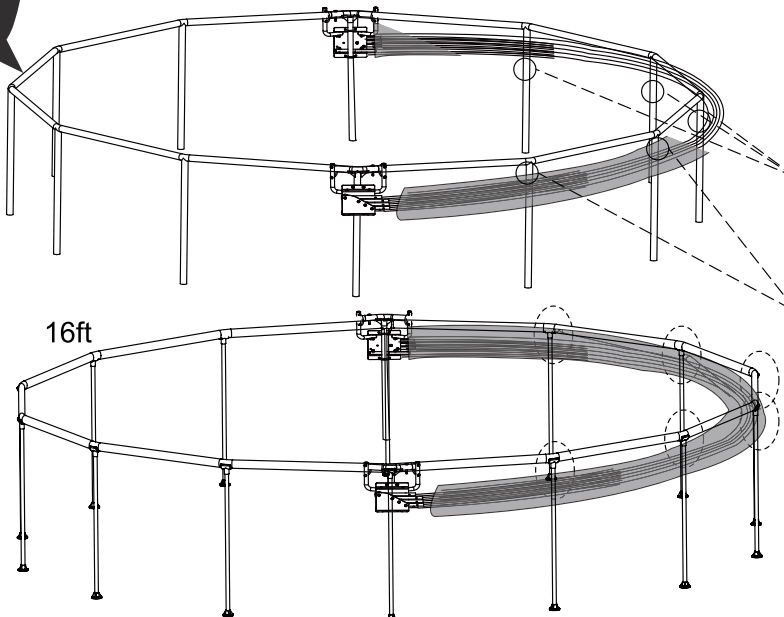


|           |    |           |
|-----------|----|-----------|
| 14ft      | 4x | <b>10</b> |
| 15ft/16ft | 5x | <b>10</b> |



**8**

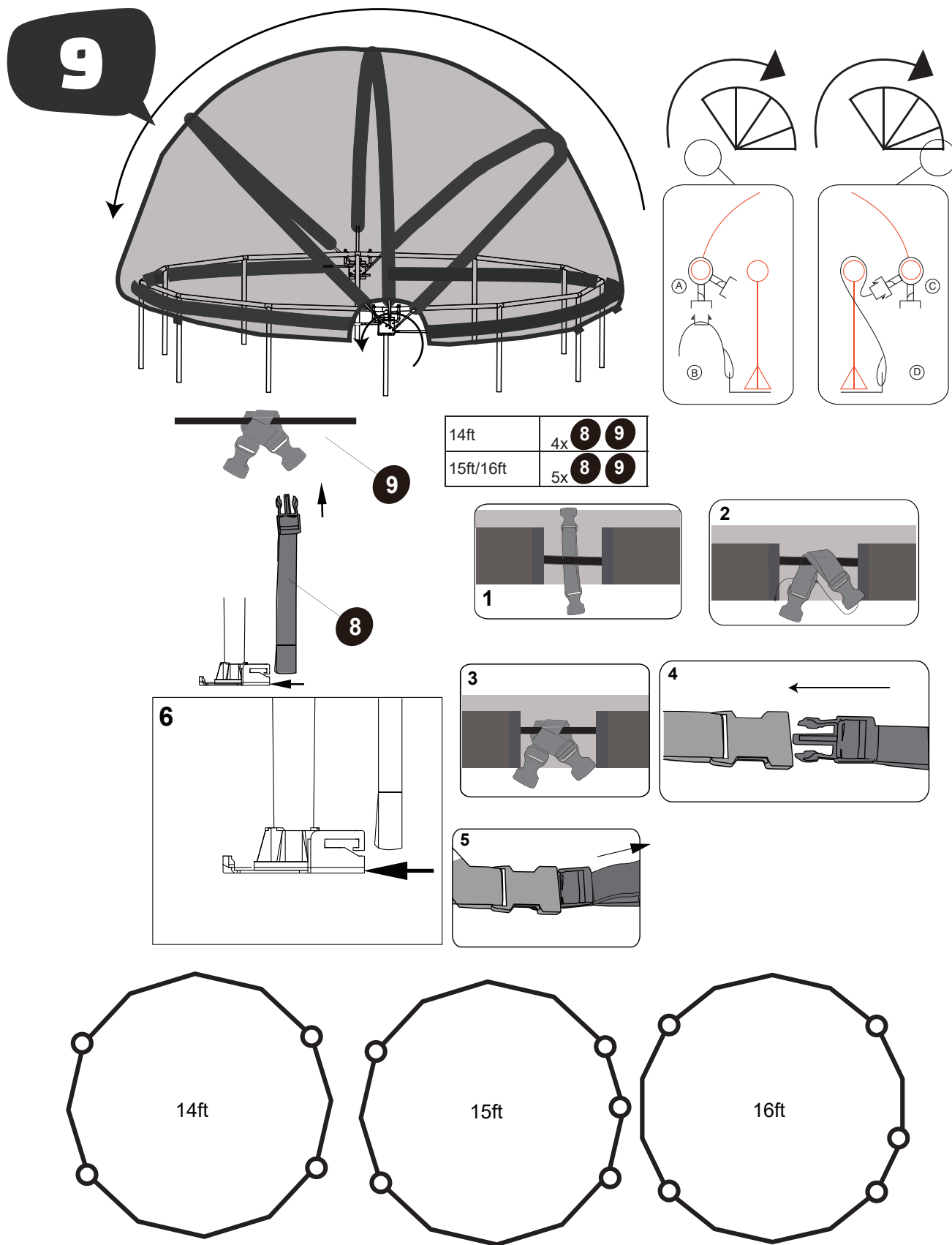
14ft/15ft



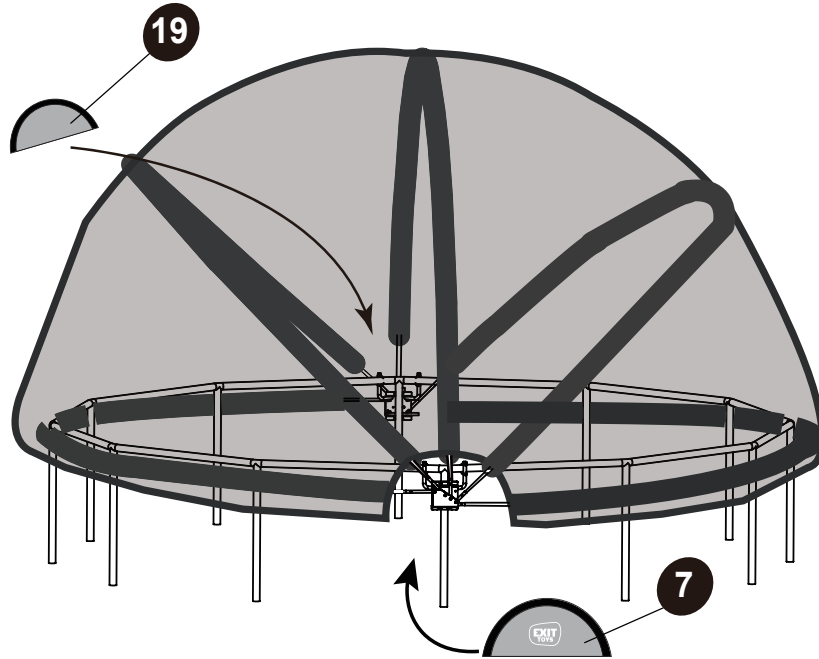
|           |    |           |
|-----------|----|-----------|
| 14ft/15ft | 5x | <b>15</b> |
| 16ft      | 6x | <b>15</b> |

## Pool Dome

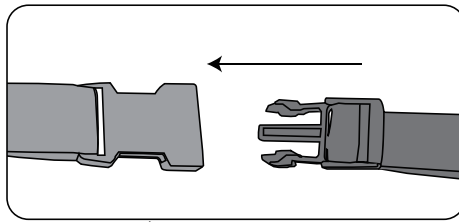
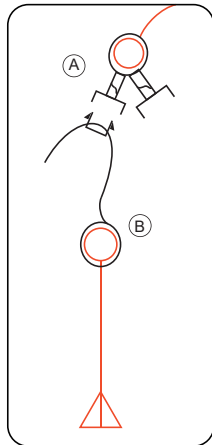
# Assembly Manual Advanced Pool Dome Connection Kit - 14ft-15ft-16ft



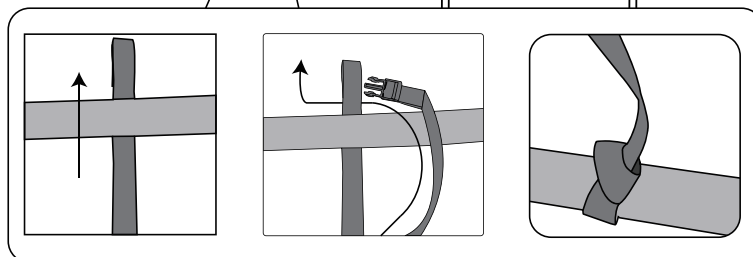
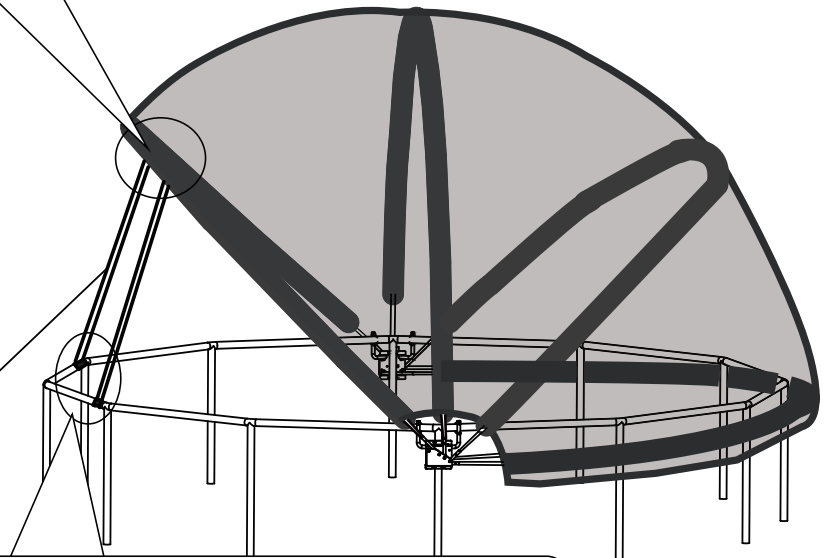
**10**



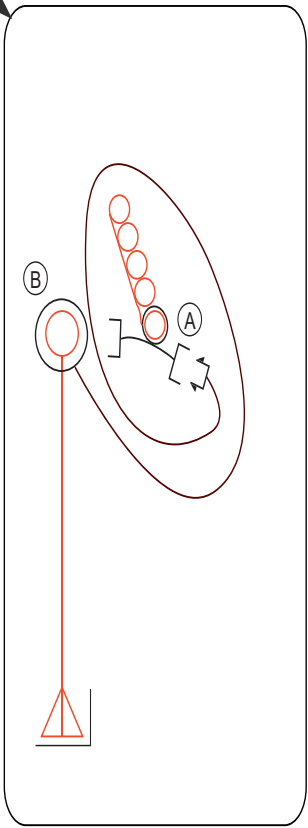
**11**



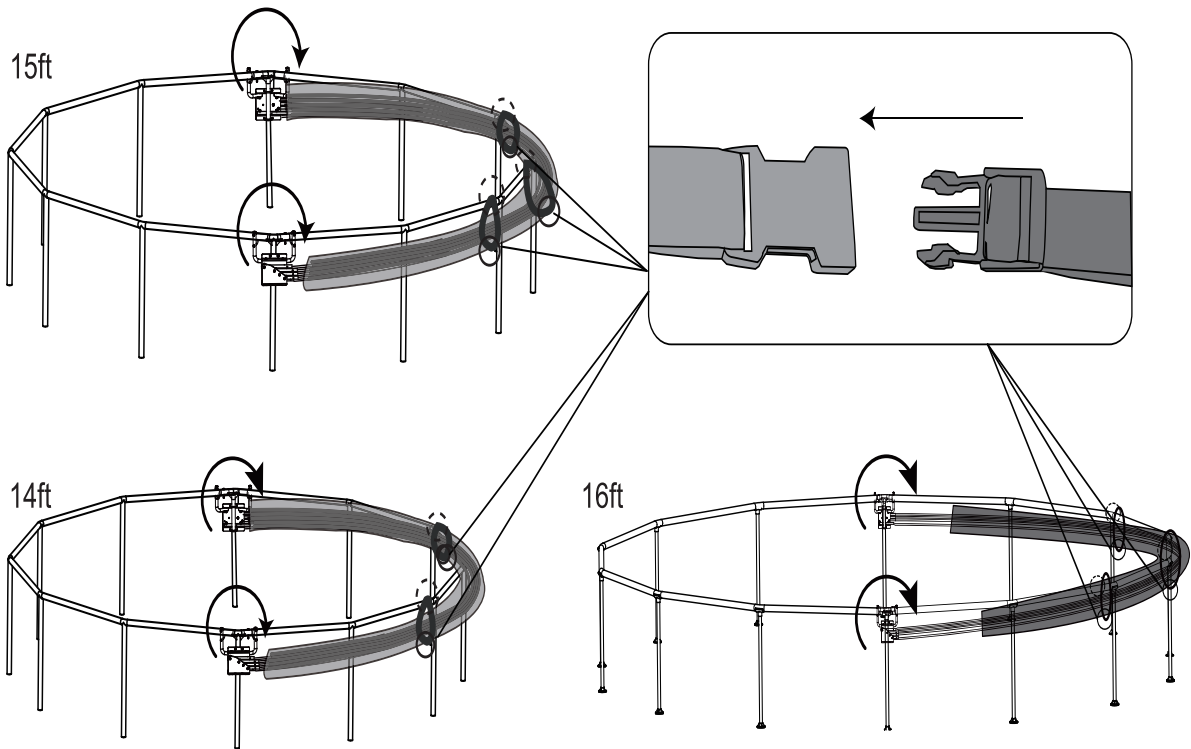
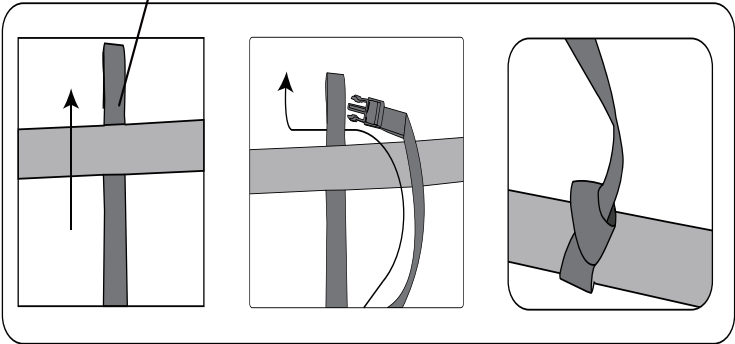
|           |              |
|-----------|--------------|
| 14ft/15ft | 2x <b>8</b>  |
| 16ft      | 2x <b>11</b> |



12



|           |    |   |
|-----------|----|---|
| 14ft      | 2x | 8 |
| 15ft/16ft | 3x | 8 |





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